



- 7 271 Loctite
- 23 Green Soap
- 33 Loctite 680
- 78 G.E. Sealer RTV #1473
- 95 Chemtool Duralube Special
- 96 Optimoly White Paste
- 109 GM Silicone Sealer
- 19 Perfect Seal Sealing Compound Number 4

1348

Parts List							
Ref	Class	Part	Description	Qty	Comment	Footnote	
0	1647	9148T84	GEAR HOUSING (COMPLETE)	1	(LONG - 1.87:1)		
0	1647	9148T85	GEAR HOUSING (COMPLETE)	1	(X-LONG - 1.87:1)		
0	1647	9148T81	GEAR HOUSING (COMPLETE)	1	(LONG - 2:1)		
0	1647	9148T82	GEAR HOUSING (COMPLETE)	1	(X-LONG - 2:1)		
1	1647	9148T93	GEAR HOUSING	1	(BASIC)		
2	17	43044	DOWEL PIN	2			
3	16	78638	2	STUD (3-1/8 IN.)	1	(LONG)	
3	16	18978	3	STUD (3-11/16 IN.)	1	(X-LONG)	
4	16	57920	3	STUD (2-1/16 IN.)	2		
5	16	56297	2	STUD (3-3/8 IN.)	1		
6	16	30667	STUD (3-1/8 IN.)	2			
7		67891	FILLER BLOCK	1			
8	31	42647A	1	ROLLER BEARING	1	23	
9		826134Q	ANODE	2			
10	10	40003	33	SCREW (M6 X 40)	1		
11	11	40138	6	NUT	1		
12	32	859449	75	HOSE	1	(10 IN. - LONG)	
12	32	859449	75	HOSE	1	(12 IN. - X-LONG)	
13	22	859432	FITTING	1			
14		NSS	PINION GEAR	1	(1.87:1 - 15 TEETH)		
14	43	44101T	3	PINION GEAR	1	(2:1 - 14 TEETH)	
15	12	92721	WASHER	1		23	
16	11	35921	NUT	1		23	
17	15	42637A	1	SHIM (006 THRU 048)	AP	23	
18	10	79953Q	2	SCREW-DRAIN	2		
19	12	19183	2	WASHER	2	15,18	
20		78902	2	SHIFT SHAFT	1		
21	25	25439	O-RING	1		2,15	
22	23	77631A	2	BUSHING ASSEMBLY	1		15
23	26	816464	1	OIL SEAL	1		15
24	12	77674	WASHER-RUBBER	1			
25	45	44000	1	DRIVE SHAFT	1	(LONG)	
25	45	44209	1	DRIVE SHAFT	1	(X-LONG)	
26	31	36387A	1	ROLLER BEARING	1		23
27		NSS	CUP	1		23	
28		824519	1	RETAINER	1		
29	46	42579A	3	WATER PUMP BASE	1		
30		NSS	RETAINER	1			
31	27	42631	1	GASKET	1	2,15,18	
32	25	90011	O-RING	1		2,15,18	
32	26	88228	OIL SEAL	1		15	